

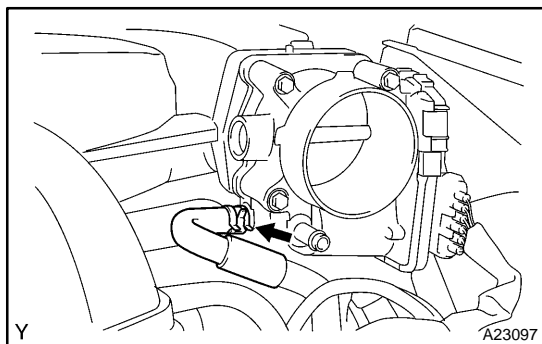
INSTALLATION

1. INSTALL THROTTLE BODY

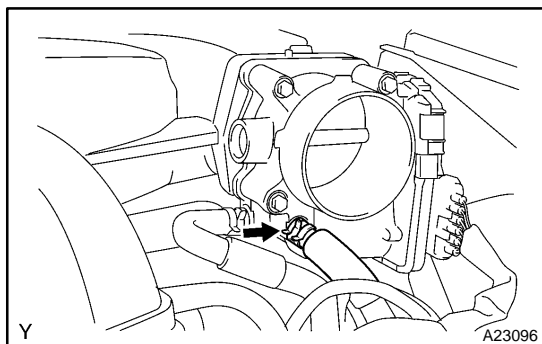
- (a) Install a new gasket and the throttle body w/ motor with the 4 bolts.

Torque: 11 N·m (112 kgf·cm, 9 ft·lbf)

- (b) Connect the throttle motor connector.



2. CONNECT WATER BY-PASS HOSE NO.4



3. CONNECT WATER BY-PASS HOSE NO.5

4. INSTALL AIR CLEANER (See page [EM-89](#))

5. INSTALL V-BANK COVER

6. ADD ENGINE COOLANT

7. CHECK FOR ENGINE COOLANT LEAKS